

Technical Data Sheet BrazeTec D Pulver

StandardDIN EN 1045
AWS A5.31FH10
FB3-F**Based on**

boron compounds, fluorides

Technical Data

Working temperature range	approx. 550 - 850°C
Colour	white
Density	approx. 0.6 g/cm ³ (20°C)
Flux residues	corrosive, water-soluble
Shelf life	min. 6 months, but only in the original sealed container at storage temperatures between +5 to +30°C.

Packaging

Standard 0.5, 1.0, 10, 90 kg

Applications

BrazeTec D powder is a flux powder for brazing steel, copper and copper alloys as well as nickel and nickel alloys. BrazeTec D powder can be mixed with water to a brushable paste. It is suitable for flame and induction brazing.

Typical applications are found e.g. in the automotive and electric industry.

Further Information

Flux residues are corrosive and have to be removed by washing or by pickling.

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