

Technical Data Sheet BrazeTec CoMet 2577U

Standard

BrazeTec Standard (ISO 367)	(B-Cu37ZnAgMnNi 630/800)
Flux: US-Standard ANSI/AWS A5.8	FH10

Nominal composition [wt.-%]	Ag 24,5; Cu 37,2; Zn 33,5; Ni 2; Mn 2; Si max. 0,3
Permitted impurities max. [wt.-%]	Al 0,001; Bi 0,030; Cd 0,010; P 0,008; Pb 0,025
Max. impurities [wt.-%]	0,3

Technical data

Melting range acc. ISO 17672	approx. -°C
Melting range acc. Measurement	approx. 630 - 800°C
working temperature	approx. 770°C
Density	approx 8.47 g/cm ³
Operating temp. of brazed joint	approx. -200°C to +200°C (without loss in strength)
Shelf life (Flux)	6 months in the original closed container storage temperature +5 to +30°C. Avoid rapid changes in temperature.

Standard delivery forms*

Rods: 1.5 mm Ø, 500 mm length

*Other delivery forms upon request

Applications

BrazeTec CoMet 2577U is a flux coated low melting silver based brazing alloy with excellent flow characteristics. It is an especially developed brazing alloy for avoiding a liquid metal embrittlement during brazing galvanized or naked steel tubes in the refrigeration- and air conditioning industry. But it is also suitable for brazing any other steels, copper and copper based alloys as well as for nickel and nickel based alloys.

It can be used for brazing with flame.

Typical applications are found e.g. in the electric and automotive industry.

According to the experience, the fluxing activity of fluxes is also given above the date of expiry (in the original sealed packing). Please consider, that e.g. the loss or the absorption of humidity may influence the adherence of the flux coating

Note for user: The flux residues are corrosive and have to be removed.

Details in product brochures or other advertisements about our products, equipment, plant and processes are based on our research and our experience in the field of applied engineering and are merely recommendations. It is not possible to infer any warranted qualities or warranted use from these details, unless they were expressly agreed as a warranted quality. We reserve the right to make technical modifications in the course of our product development.

The user must verify the suitability of our products and processes for the use or application intended by him on his own responsibility. This shall also apply to the protection of third party property rights as well as to applications and processes. The properties of samples and specimens are binding only if these have been expressly agreed to define the quality of the goods. Information on the quality and durability and other particulars are warranted only if these are agreed and designated as such. The specifications agreed with the user/purchaser in writing are relevant for the quality of the goods and if specifications have not been agreed in writing, the information contained in our technical data sheets, specifications or drawings.

Any additional or diverging agreements on the quality must be in writing. Any suitability of the product for the presupposed or customary use which supplements or diverges from the agreed quality is out of the question. Our General Conditions of Sale and Delivery shall apply; the current version is available at <http://www.umicore-brasage.fr>.